

Abstract of the Disclosure**Electrical Appliance Housing**

The invention is directed to an electrical appliance housing, with a housing body made from hard plastic, in which provision is made for an aperture to actuate a switch or the like in the interior of the housing body, said aperture being sealed by means of a membrane of soft plastic, and further provision is made for an actuating button on or in the membrane for actuating the switch. According to the invention the actuating button is fastened to a base of hard plastics material that is bonded to the material of the membrane. The hard plastic base is hermetically connected to the membrane such that no water can reach the interior of the housing, with the plastics materials of the base and the membrane being preferably related with each other in order to ensure a firm bond. The actuating button can be made of various materials without having to give consideration to a suitable material pairing of the membrane and the actuating button with a view to obtaining a tight connection to the membrane. The membrane can be injection-molded onto the hard plastic base in a two-component injection-molding process. In a further aspect of the invention the base which supports the actuating button is connected by means of at least one elastic bar to the housing body. Preferably, the elastic bar is constructed to exhibit material homogeneity with the housing body and/or the base and is formed in one integral piece therewith.

(FIG. 4)